



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3189-1

Job Sheet 169250



Part No: D3189-1

Job Qty: 20 ea

Part Name: Chaffing Shield



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/5/17

Job Tracking No:

Created By: Mario Poulin

Due Date: 12/22/17

Type: Stock

Description:

Customer: Babcock Mission Critical Services Australasia Pty Ltd (CAUST06)

GPO Box 826 Level 1/1 Abbotsford Road Bowen Hills, Queensland, 4006 Australia ph:07 3666 2600 fx:+61 7 3666 2600.

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea	12/21/17	12/21/17	0.00	0.00	Start Up Waterjet		Se
100	Waterjet	20 pcs	12/21/17	12/21/17	0.03	0.75	Waterjet1		SC DAS 38
105	QC	20 pcs	12/21/17	12/21/17	0.00	0.00	QC8		38
110	Small Fab	20 pcs	12/21/17	12/21/17	0.00	1.57	Small Fab-3		FF DAS 9-88
120	QC	20 pcs	12/21/17	12/21/17	0.00	0.00	QC5		38
124	HandFinish	20 pcs	12/22/17	12/22/17	0.00	1.22	HandFinish4		D21 9-88 38
127	QC	20 pcs	12/22/17	12/22/17	0.00	0.00	QC3		38
130	Packaging	20 pcs	12/22/17	12/22/17	0.00	0.00	Packaging3-1		AT 9-88 38
140	QC21-SA	20 Ea	12/22/17	12/22/17	0.00	0.00	QC21		21 9-88

Part Op 100 - 1-Cut as per Dwg
Descriptions: 110 - 1- Roll as per Dwg D3189
124 - APPLY A THIN LAYER OF PROSEAL 890 TO CONCAVE SURFACE. (REF: AS PER DWG D412-664-243 (NOTE 15) A/R PROSEAL 890 BATCH: 138708 exp: 05/18
130 - LOCATION : LG051

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M304S24GA	6	66	0	0

M136 896

M138 346

Part Specifications

Specifications could not be found.

Plex 12/5/17 1:00 PM dart.poulin.mario

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Cross tube ☐ Small Fab ☐ Water Jet ☐ Prod. Eng. Coord. ☐ :/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐						
Date : _____ Step #: _____		Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com						
Description: _____								
S019440 Chaffing Shield								
PART NO: Revision: Operation: Change No:								
Root Cause <table border="0" style="width:100%;"> <tr> <td style="width:50%;"> Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ </td> <td style="width:50%;"> No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐ </td> </tr> </table>		Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	D3189 - 1 Start up Operation Mfg Date: 12/09/17 Job No: 169250				
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OTHER : _____								

Operation Number	Operation	Serial Number	Job	Quantity	Weight	Original Serial Number	Location	Container	Status	Added	Special Comments	Label	Supplier	Change No
Part Number: D3189-1 Revision: Chaffing Shield														
140	QC21-SA	S019440	169250	20 Ea	0	S019440	LG051		Stock	12/9/2017	Issue Container			
Operation Totals:		1		20	0									
Part Totals:		1		20	0									
Part Number: M304S24GA Revision: 304/316 .025 Sheet														
100	Receive sf	S019439	169250	0 sf	0	m136896	MAT020		Stock	12/9/2017	Issue Container			
Operation Totals:		1		0	0									
Part Totals:		1		0	0									
Totals:		2		20	0									